

202 GSM

100% COTTON

HDPE FUSIBLE

HARD TOUCH



Product profile

SC-2018 ROSE is a 202 GSM, 100% cotton woven fusible interlining engineered with a close-weave construction and HDPE adhesive coating. Its firm Hard Touch is designed for garment components that require dependable shape, clean edge definition and durable support.

PRIMARY USE

Formal shirts, casual shirts, collars, cuffs, shalwar kameez, kurta Ban/Patti and pocket plackets.

SUPPLY FORMAT

60-inch standard width in Black and White. Custom widths can be developed against confirmed order requirements.

Technical specification

Article code	SC-2018 ROSE	Finish	Hard Touch
Product type	Woven fusible interlining / cotton buckram	Colours	Black and White
Base fabric	100% cotton	Standard width	60 inches
Construction	20 x 20 / 60 x 60 close weave	Custom width	Available on request
Nominal weight	202 GSM	Wash guidance	Up to 90 C after validation
Adhesive coating	HDPE fusible coating	Origin	Gujranwala, Pakistan

Recommended fusing window

MACHINE SETTING

160-175 C

Starting press range

GLUE-LINE

150-160 C

Target bond-line range

PRESSURE

2.0-3.0

kg/cm2

DWELL TIME

15-17 sec

Starting dwell window

Important: confirm the final recipe on the actual face fabric and production press before bulk fusing.

Recommended applications

- Formal and business shirt collars requiring firm structure and clean edge definition.
- Casual shirt collars, cuffs and front plackets where controlled body is required.
- Shalwar kameez and kurta Ban/Patti construction.
- Pocket plackets and other structured garment components after compatibility testing.

What the close weave delivers

The 20 x 20 / 60 x 60 cotton construction supports even adhesive distribution, consistent cutting and a firm finished hand. It is intended for components where shape retention is more important than a soft or fluid drape.

Production trial sequence

- Condition materials** Allow the face fabric and interlining to reach the production environment before testing.
- Check shrinkage** Review dimensional movement of both materials before setting the final fusing recipe.
- Measure glue-line** Confirm the actual temperature at the bond line; the machine display alone is not sufficient.
- Evaluate the bond** Check adhesion, strike-through, strike-back, handle and surface appearance after cooling.
- Validate care** Approve wash performance up to 90 C only after garment-level testing on the intended fabric.

Application selection

Strong fit

- Structured collars and cuffs
- Kurta Ban/Patti and shirt plackets
- Medium-to-heavy woven face fabrics
- Firm, durable garment components

Test carefully

- Delicate lawn and fine lightweight fabrics
- Stretch, knit or highly elastic materials
- Soft-drape casual panels
- Heat-sensitive face fabrics

Storage, sampling and ordering

Store rolls in a clean, dry area away from direct heat and moisture. Keep packaging closed until production use and protect the adhesive surface from dust and contamination. For a new face fabric, request a production sample and approve the fusing result before bulk cutting. Standard width is 60 inches; custom widths are developed against confirmed technical and order requirements.

Request a technical sample or B2B quotation

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Technical values are starting guidance. Final settings depend on face fabric, press calibration, moisture and production conditions.