SADIQ INTERLININGS

TECHNICAL DATA SHEET

SC-2016 Woven Fusible Interlining

202 GSM | 100% cotton woven base | HDPE coated | Medium Hard Touch

SC-2016 is a woven fusible cotton buckram developed for garment components that need dependable structure with a more natural fold than a maximum-hard grade. It is designed for B2B garment manufacturing, uniform programs, tailoring-material supply and export sourcing.

Product specification

Article code	SC-2016
Product type	Woven fusible interlining / cotton buckram
Base fabric	100% cotton woven base
Construction	20 x 20 yarn / 60 x 60 thread count
Nominal weight	202 GSM
Adhesive coating	HDPE flat coating
Finish / hand feel	Medium Hard Touch
Available widths	44 inches and 60 inches
Available colours	Black and White
Manufacturing location	Gujranwala, Punjab, Pakistan

Recommended applications

- Formal and semi-formal shirt collars and collar stands
- Kurta Ban, Patti and structured ethnic-wear components
- Uniform collars, cuffs and plackets
- Selected non-stretch woven waistbands, facings and small structured parts

Selection note: SC-2016 is primarily intended for compatible mid-weight woven face fabrics. Stretch, knit, delicate, transparent, heat-sensitive or soft-wash constructions require separate testing and may need a lighter or more flexible grade.

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SC-2016 - FUSING AND QUALITY GUIDANCE

Starting fusing trial range

Parameter	Starting range	Verification
Temperature	155-170 C	Adhesive activation without shade change, shine or surface damage
Pressure	2.8-3.5 kg/cm2	Full contact across the component, including edges and collar points
Dwell time	15-20 seconds	Stable bond without excessive flattening or handle change
Cooling	Flat and undisturbed	Allow the laminate to set before stacking, bending or sewing

Important: These values are starting trial parameters, not a universal production recipe. Face-fabric composition, dyeing and finishing chemistry, moisture, press type, machine calibration and line speed can change the correct setting. Approve a representative fused sample and complete the intended wash or dry-clean evaluation before bulk production.

Quality and order confirmation

- Indicative dimensional-stability target: below 1.5%, subject to the approved test method, face fabric and order specification.
- Care compatibility must be confirmed on the fused garment system after the intended industrial wash or dry-clean process.
- ISO 9001 and OEKO-TEX Standard 100 documentation may be requested; confirm the current certificate scope for the order.
- Confirm colour, width, quantity, roll length, packing, MOQ, lead time and destination at quotation stage.

Sampling and technical approval

For selection support, provide the face-fabric composition and GSM, garment component, required hand feel, colour, width, quantity, destination and available fusing equipment. A representative shell-fabric cutting is recommended for technical evaluation before bulk production.

REQUEST AN SC-2016 SAMPLE OR B2B QUOTATION

View the SC-2016 product page at sadiqinterlining.com

Document reference: SC-2016-TDS | Content review date: 16 October 2026 | Final production settings remain subject to Sadiq Interlinings technical approval.